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2. IMPREGNATING RESINS VUDAP/ STABILISATOR ZV 91





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Application:

Stabilisator ZV 91 is designated for reducing of viscosity and stabilisatio of DAP resins:

NH91 NH91/u NHZ94 NH91LV NH91LV/u NH91/z NH91MV/u NH91MV NH91LV/z NH91/2Z

Properties:

state: liquid

Density at 25°C. 1002 -1004 kg/m3 Viscosity: dynamic at 20°C. 6,5 mPa.s Flash point: >110°C

Shelf life:

Minimum 18 months in original packaging at a temperature of max. +25°C.. Avoid exposure to direct sunlight.

Dosing:

Without adding of fresh resin ZV 91 is dosing max 10% to used resin which is in impregnation vessel. After adding ZV 91 it have been measured flow time by DIN cup 4. Test gel time at 130°C. Properties have be conformed with described values.

Procedure:

Measure the flow time for DIN Cup 4 at 25 °C Addition of ZV 91 is estimated according to the diagram on str.č.2 Stabilisator ZV 91 has to be mixed with resin after adding.

After the homogenization make control measurements of flow time at 25 °C and time gelled at 130 °C.



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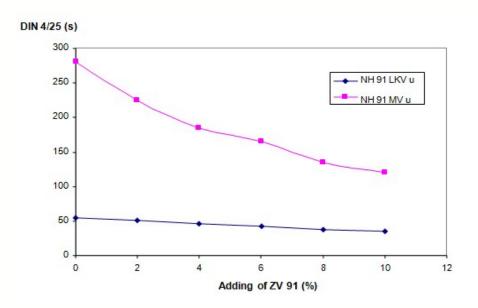








Properties after cure:





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